

Date: 30.01.2023

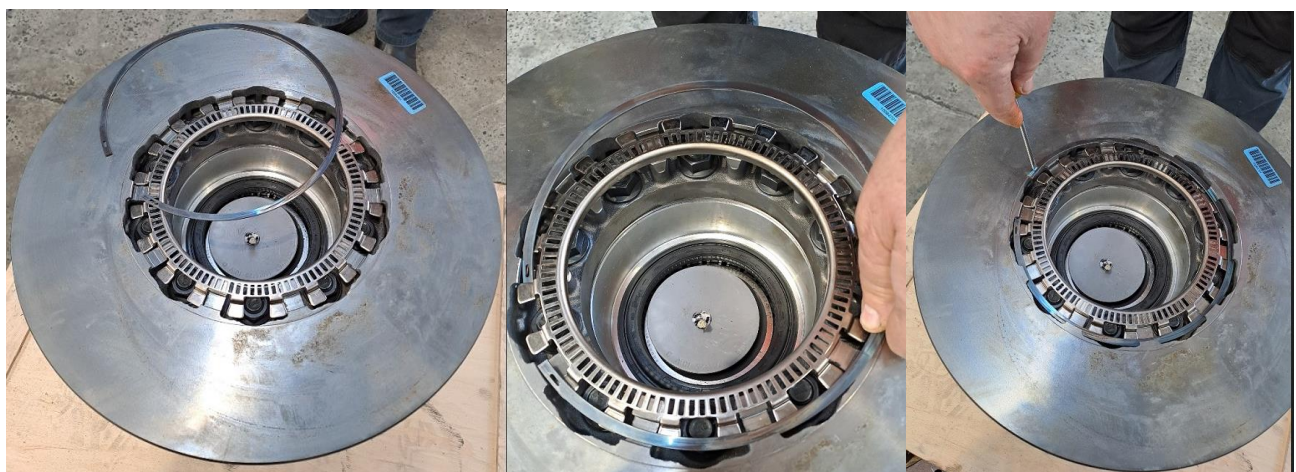
Subject: ABS pole ring installation for Pan 22 alloy hub & rotor

This Bulletin specifies the installation procedure on the ABS tone ring for the Pan 22 disc alloy hub & rotor P/N: 822500 / Conmet P/N: 10036723 (or 10083392).

- 1) Obtain the snap-in ABS pole ring for installation to the Pan 22 alloy hub & rotor.
Fit the ABS pole ring into the tabs machined in the rotor. Tabs are to be facing downwards.



- 2) Obtain the required retaining ring (snap ring).
Fit the retaining ring over the tabs. Then using circlip pliers or a flat screwdriver, compress the retaining ring so that it snaps into the ramped grooves in each tab in the rotor. This will allow the ABS pole ring to be locked securely in place, even though there is some rotation observed. See item 3 for the final fitment.



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- 3) ABS pole ring locked in place. ABS rotor is now fully functional.



- 4) Apply a similar procedure in reverse to unassemble the retaining ring from the tabs in the rotor. Use circlip pliers or a flat screwdriver to remove the retaining ring.